

**Garant****Indexable insert for turning DC.T 11T308, for finish machining, Grade: HB7315-1**

### Order data

Order number	260361 HB7315-1
GTIN	4062406769970
Item class	21G

### Technical description

Cutting conditions	continuous
Number of changes/inserts	2
Tool material	Carbide
Corner radius	0.8 mm
Feed f	0.03 - 0.1 mm/rev.
Chip breaker	AF
ISO code indexable insert	DCGT 11T308
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.05 - 0.6 mm
Tolerance	G

Grade	HB7315-1
Cutting speed $v_c$ main application	120 - 600 m/min
Main application	N
Type of product	Indexable insert for turning